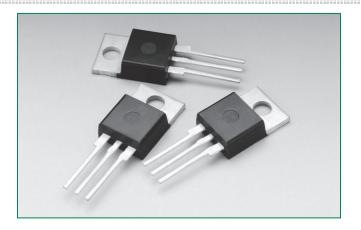


# Q6008LTH1LED Series





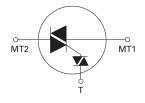
### **Agency Approval**

Agency	Agency File Number	
<i>.</i> 84	L Package : E71639	

### **Main Features**

Symbol	Value	Unit
I <sub>T(RMS)</sub>	8	А
V <sub>DRM</sub> /V <sub>RRM</sub>	600	V
DIAC V <sub>BO</sub>	33 to 43	V

# **Schematic Symbol**



### **Description**

The Quadrac is an internally triggered Triac designed for AC switching and phase control applications. It is a Triac and DIAC in a single package, which saves user expense by eliminating the need for separate Triac and DIAC components.

Q6008LTH1LED series is designed to meet low load current characteristics typical in LED lighting applications.

By keeping holding current at 6mA maximum, this Quadrac series is characterized and specified to perform best with LED loads. The Q6008LTH1LED series is best suited for LED dimming controls to obtain the lowest levels of light output with a minimum probability of flickering.

Q6008LTH1LED series is offered in the industry standard TO-220AB package with an isolated mounting tab that makes it best suited for adding an external heat sink.

#### **Features**

- As low as 6mA max holding current
- UL recognized TO-220AB package
- 110°C rated junction temperature
- di/dt performance of 70A/µs
- QUADRAC version includes intergrated DIAC

#### **Benefits**

- Provides full control of light out put at the extreme low end of load conditions.
- 2500V <sub>AC</sub> min isolation between mounting tab and active terminals
- Improves margin of safe operation with less heat sinking required
- Enable survivability of typically LED load operating characteristics
- Simplicity of circuit design & layout

### **Applications**

Excellent for AC switching and phase control applications such as lighting and motor speed controls. Typical applications are AC solid-state switches, light dimmers with LED loads, small low current motor in power tools, and low current motors in home/brown goods appliances.

Internally constructed isolated package is offered for ease of heat sinking with highest isolation voltage.

# **Teccor® brand Thyristors** 8 Amp Alternistor Quadrac for LED dimmer applications

## **Absolute Maximum Ratings**

Symbol	Param	Value	Unit	
I <sub>T(RMS)</sub>	RMS forward current	Tc = 80°C	8	А
Dealers and the second		single half cycle; f = 50Hz; T <sub>J</sub> (initial) = 25°C	80	A
l <sub>TSM</sub> Peak non-repetitive surge current	single half cycle; f = 60Hz; T <sub>J</sub> (initial) = 25°C	85	А	
l²t	I <sup>2</sup> t value for fusing	$t_{p} = 8.3 ms$	30	A <sup>2</sup> s
di/dt	Critical rate-of-rise of on-state current	f = 60Hz; T <sub>J</sub> =110°C	70	A/µs
I <sub>GM</sub>	Peak gate current	T <sub>J</sub> = 110°C	1.5	А
T <sub>stg</sub>	Storage temperature range		-40 to 150	°C
T <sub>J</sub>	Operating junction temperature range		-40 to 110	°C

# Electrical Characteristics (T<sub>J</sub> = 25°C, unless otherwise specified) – Alternistor Quadrac

Symbol	Test Conditions		Value	Unit
I <sub>H</sub>	I <sub>T</sub> = 15mA (initial)	MAX.	6	mA
dv/dt	$V_D = V_{DRM}$ ; gate open; $T_J = 110^{\circ}C$	MIN.	50	V/µs
dv/dt(c)	$di/dt(c) = 0.54 \times I_{T(rms)} / ms; T_{J} = 110^{\circ}C$	MIN.	10	V/µs
t <sub>gt</sub>	(note 1)	TYP.	3	μs

<sup>(1)</sup> Reference test circuit in figure 7 and waveform in figure 8;  $C_T = 0.1 \mu F$  with  $0.1 \mu s$  rise time.

# **Trigger DIAC Specifications**

Symbol	Test Conditions		Value	Unit
$\Delta V_{BO}$	Breakover Voltage Symmetry	MAX.	3	V
\/	Dragkovar Voltage forward and reverse	MIN.	33	
$V_{BO}$	Breakover Voltage, forward and reverse	MAX.	43	V
[△V±]	Dynamic Breakback Voltage, forward and reverse (note 1)	MIN.	5	V
I <sub>BO</sub>	Peak Breakover Current	MAX.	25	uA
$C_{T}$	Trigger Firing Capacitance	MAX.	0.1	μF

<sup>(1)</sup> Reference test circuit in figure 7 and waveform in figure 8.

### **Static Characteristics**

Symbol	nbol Test Conditions			Value	Unit
$V_{TM}$	$I_{T} = 1.41 \times I_{T(rms)} A; t_{p} = 380 \mu s$		MAX.	1.6	V
	V 0/	T <sub>J</sub> = 25°C		10	
I <sub>DRM</sub> / I <sub>RRM</sub>	$V_{DRM}/V_{RRM}$	T <sub>J</sub> = 110°C	MAX.	500	μΑ

# **Thermal Resistances**

Symbol	Parameter	Value	Unit
$R_{\theta(J-C)}$	Junction to case (AC)	2.8	°C/W
$R_{\theta(J-A)}$	Junction to ambient	50	°C/W



Figure 1: Normalized DC Holding Current vs. Junction Temperature

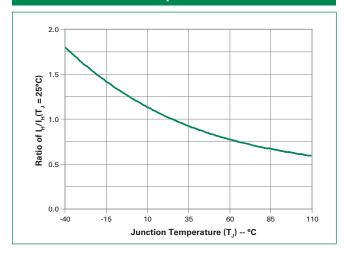


Figure 3: Power Dissipation vs. RMS On-State Current (Typical)

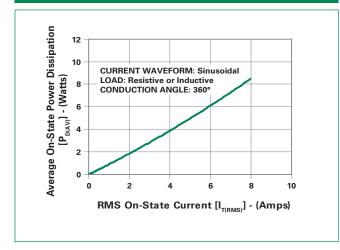


Figure 2: On-State Current vs. On-State Voltage (Typical)

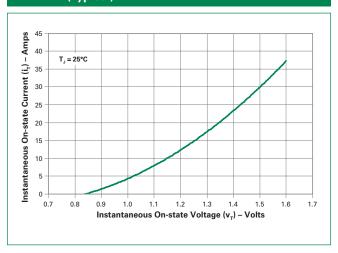


Figure 4: Maximum Allowable Case Temperature vs. RMS On-State Current

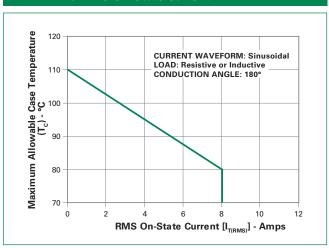
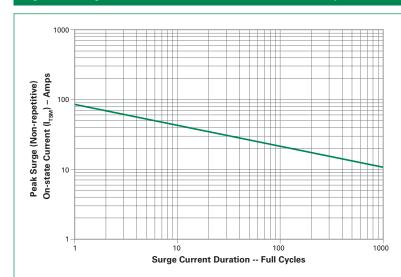


Figure 5: Surge Peak On-State Current vs. Number of Cycles



Supply Frequency: 60Hz Sinusoidal Load: Resistive

RMS On-State Current: [ $I_{T(RMS)}$ ]: Maximum Rated Value at Specific Case Temperature

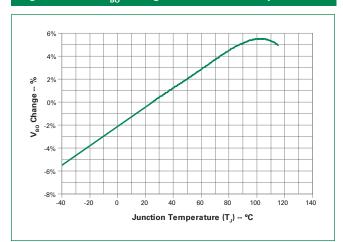
#### Notes:

- 1. Gate control may be lost during and immediately following surge current interval.
- Overload may not be repeated until junction temperature has returned to steady-state rated value.

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# Figure 6: DIAC V<sub>BO</sub> Change vs. Junction Temperature



# Figure 7: Test Circuit

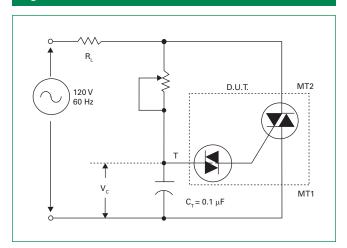
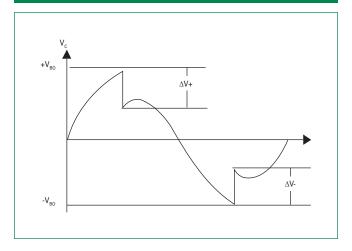


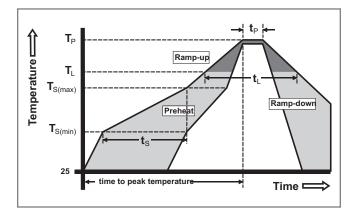
Figure 8: Test Circuit Waveform





# **Soldering Parameters**

Reflow Condition		Pb – Free assembly
	-Temperature Min (T <sub>s(min)</sub> )	150°C
Pre Heat	-Temperature Max (T <sub>s(max)</sub> )	200°C
	-Time (min to max) (t <sub>s</sub> )	60 – 180 secs
Average ramp up rate (Liquidus Temp) (T <sub>L</sub> ) to peak		5°C/second max
T <sub>S(max)</sub> to T <sub>L</sub>	- Ramp-up Rate	5°C/second max
Reflow	-Temperature (T <sub>L</sub> ) (Liquidus)	217°C
Reliow	-Temperature (t <sub>L</sub> )	60 – 150 seconds
PeakTemp	erature (T <sub>P</sub> )	260°C +0/-5
Time within 5°C of actual peak Temperature (t <sub>o</sub> )		20 - 40 seconds
Ramp-down Rate		5°C/second max
Time 25°C to peak Temperature (T <sub>P</sub> )		8 minutes Max.
Do not exc	ceed	280°C



## **Physical Specifications**

Terminal Finish	1005 Matte Tin-plated	
Body Material	UL Recognized epoxy meeting flammability classification 94v-0	
Lead Material	Copper Alloy	

### **Design Considerations**

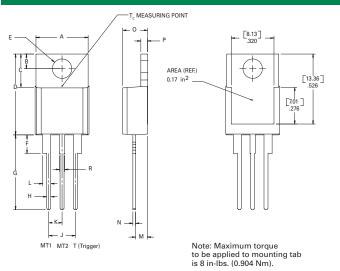
Careful selection of the correct device for the application's operating parameters and environment will go a long way toward extending the operating life of the Thyristor. Good design practice should limit the maximum continuous current through the main terminals to 75% of the device rating. Other ways to ensure long life for a power discrete semiconductor are proper heat sinking and selection of voltage ratings for worst case conditions. Overheating, overvoltage (including dv/dt), and surge currents are the main killers of semiconductors. Correct mounting, soldering, and forming of the leads also help protect against component damage.

### **Environmental Specifications**

Test	Specifications and Conditions
High Temperature Voltage Blocking	MIL-STD-750: Method 1040, Condition A Rated V <sub>DRM</sub> (VAC-peak), 110°C, 1008 hours
Temperature Cycling	MIL-STD-750: Method 1051 -40°C to 150°C, 15-minute dwell, 100 cycles
Biased Temperature & Humidity	EIA/JEDEC: JESD22-A101 320VDC, 85°C, 85%RH, 1008 hours
High Temp Storage	MIL-STD-750: Method 1031 150°C, 1008 hours
Low-Temp Storage	-40°C, 1008 hours
Thermal Shock	MIL-STD-750: Method 1056 0°C to 100°C, 5-minute dwell, 10-second transfer, 10 cycles
Autoclave (Pressure Cooker Test)	EIA/JEDEC: JESD22-A102 121°C, 100%RH, 2atm, 168 hours
Resistance to Solder Heat MIL-STD-750: Method 2031 260°C, 10 seconds	
Solderability	ANSI/J-STD-002, Category 3, Test A
Lead Bend MIL-STD-750: Method 2036, Condit	

# **Teccor® brand Thyristors** 8 Amp Alternistor Quadrac for LED dimmer applications

### Dimensions — TO-220AB (L-Package) — Isolated Mounting Tab



Dimension	Inc	hes	Millin	neters
Difficusion	Min	Max	Min	Max
А	0.380	0.420	9.65	10.67
В	0.105	0.115	2.67	2.92
С	0.230	0.250	5.84	6.35
D	0.590	0.620	14.99	15.75
Е	0.142	0.147	3.61	3.73
F	0.110	0.130	2.79	3.30
G	0.540	0.575	13.72	14.61
Н	0.025	0.035	0.64	0.89
J	0.195	0.205	4.95	5.21
K	0.095	0.105	2.41	2.67
L	0.060	0.075	1.52	1.91
М	0.085	0.095	2.16	2.41
N	0.018	0.024	0.46	0.61
0	0.178	0.188	4.52	4.78
Р	0.045	0.060	1.14	1.52
R	0.038	0.048	0.97	1.22

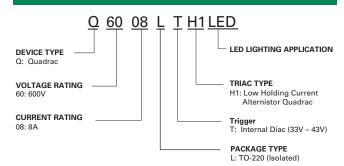
### **Product Selector**

Part Number	Туре	Package
Q6008LTH1LED	Alternistor Quadrac	TO-220L

### **Packing Options**

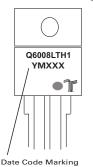
Part Number	Marking	Weight	Packing Mode	Base Quantity
Q6008LTH1LED	Q6008LTH1	2.2 g	Bulk	500
Q6008LTH1LEDTP	Q6008LTH1	2.2 g	Tube	500 (50 per tube)

# **Part Numbering System**



# **Part Marking System**

TO-220 AB - (L Package)



Date Code Marking Y:Year Code M: Month Code XXX: Lot Trace Code